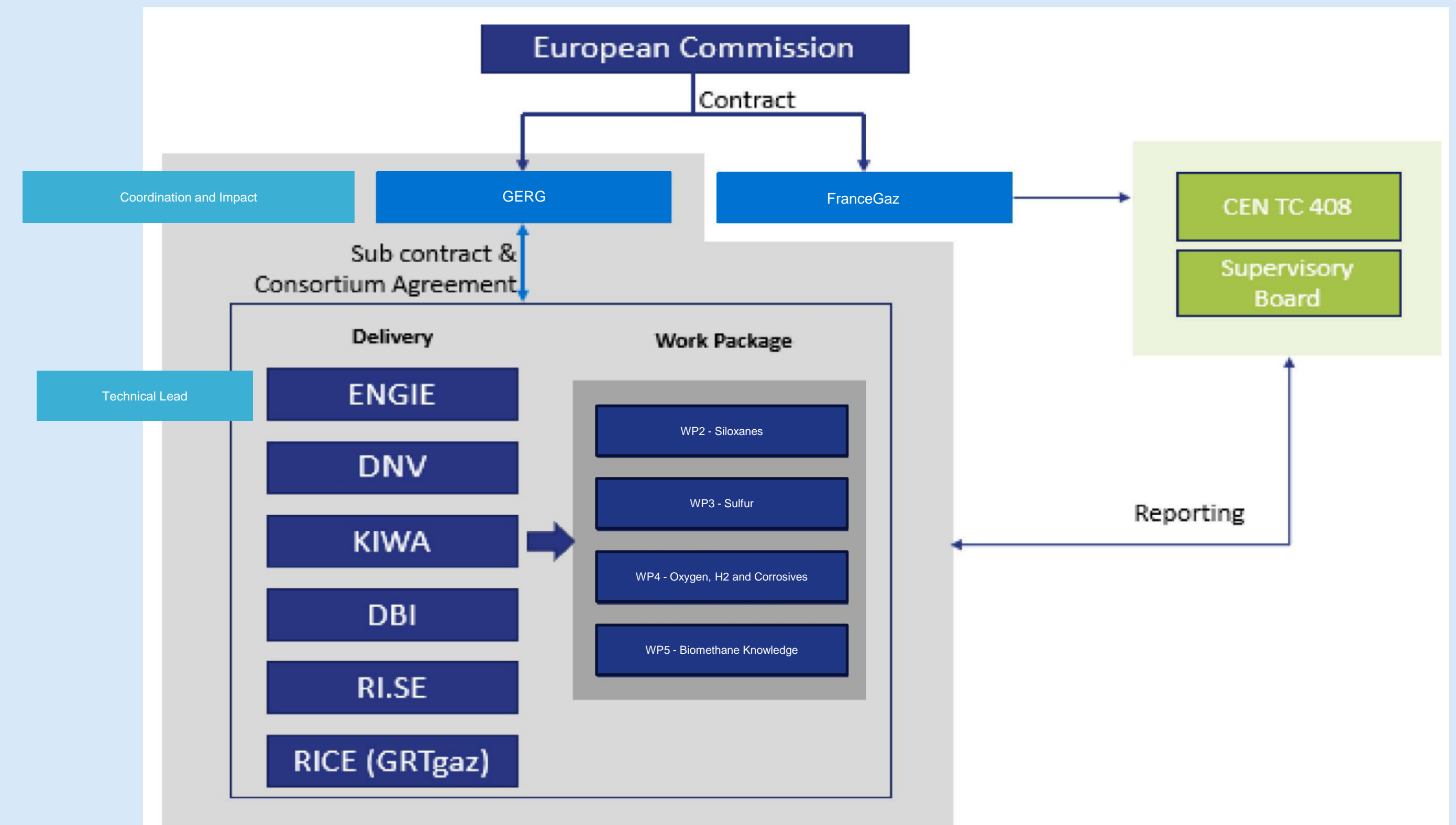




## Overview and Objective

The overall objective of the project is to offer the conditions for a safe development and a competitive positioning of the biomethane chain on the market.

- Towards the removal of technical barriers to biomethane injection into the natural gas grids
- Two Year Project concluding end 2024
- Final Phase of a project supported by GERG (Phase 1) and by CEN (Phase 2a and 2b)
- **Phase 3 Revision of standards EN 16723 part 1 & 2**

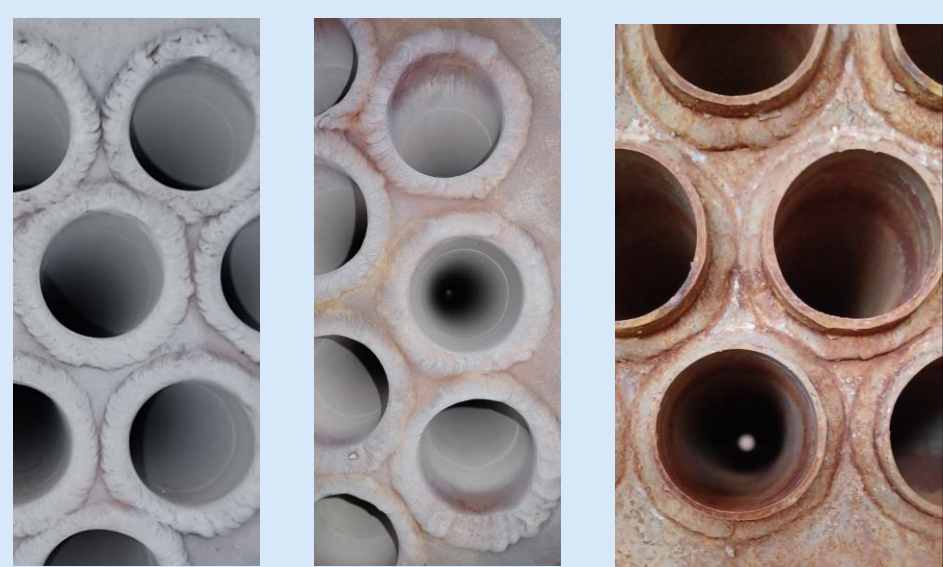


## Methods and Discoveries

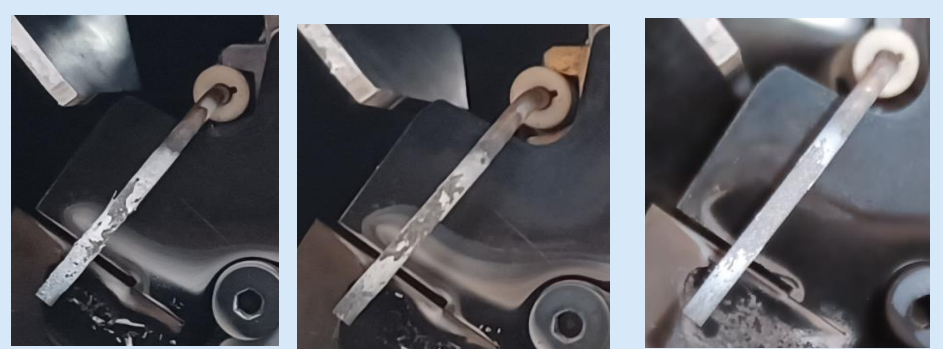
### Impact of siloxanes on gas appliances

Industrial boiler case study

Smoketubes



Ionisation probe



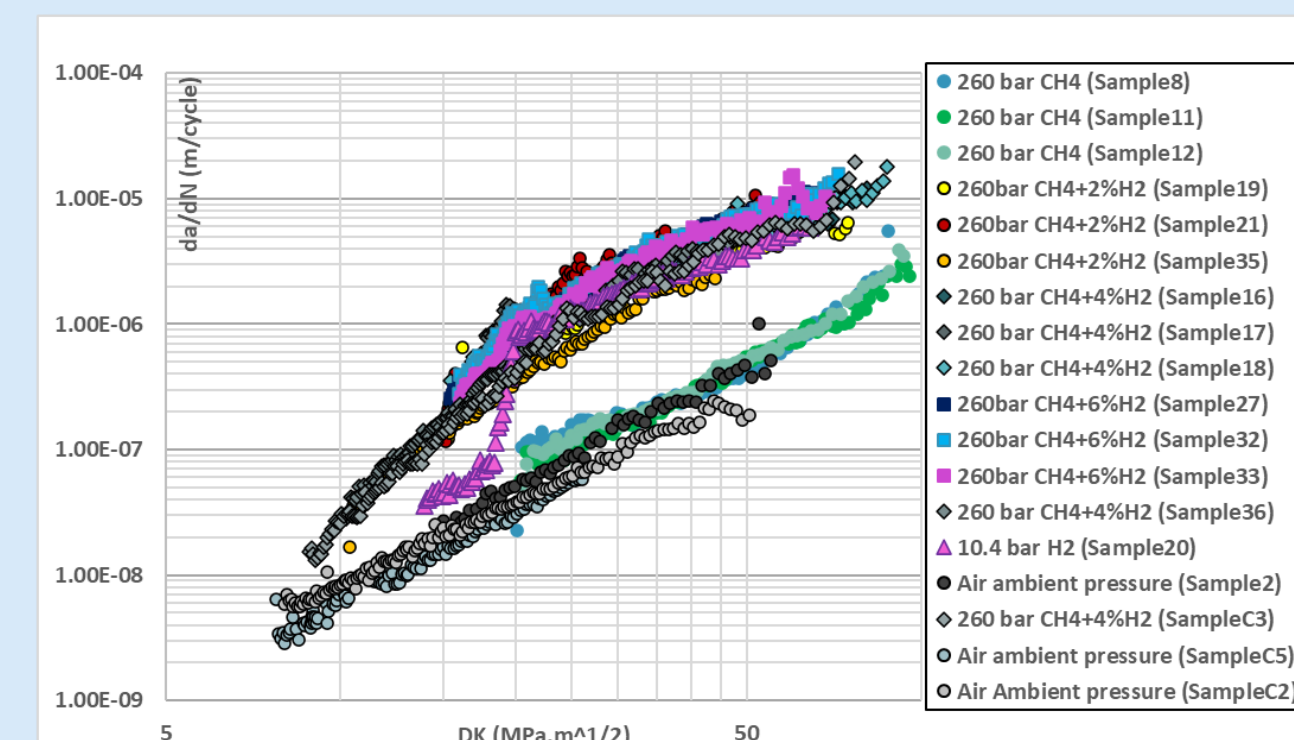
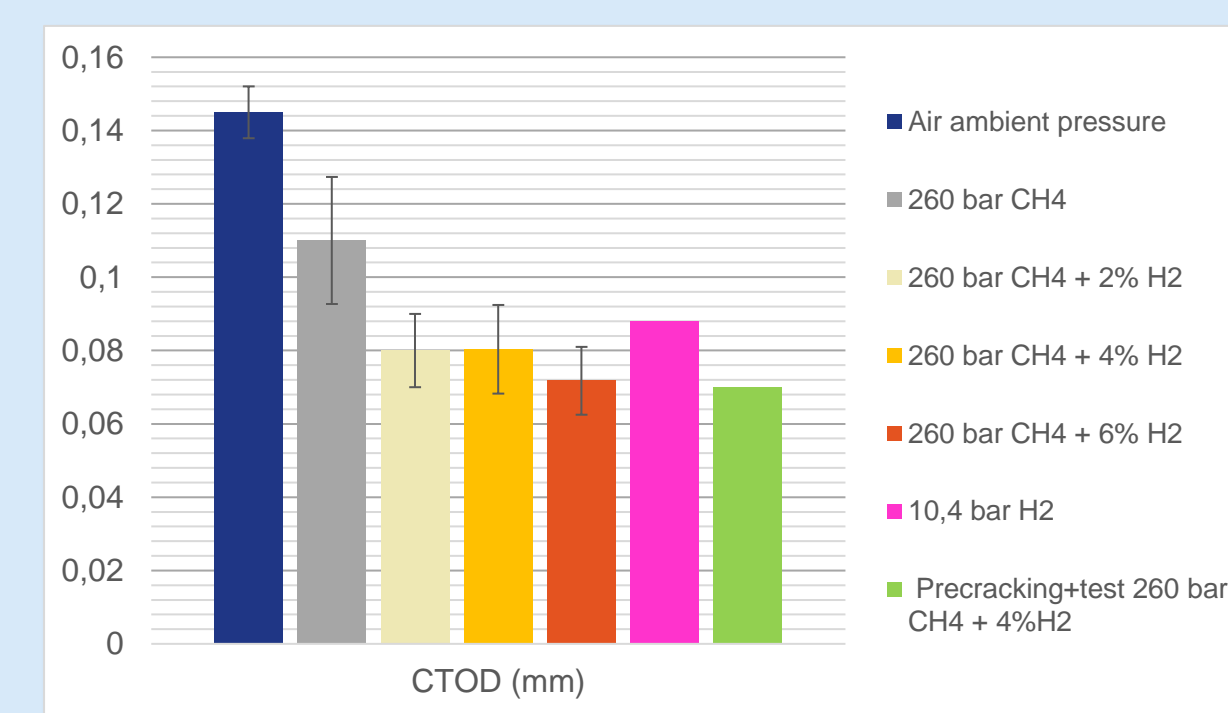
#### METHODOLOGY :

- Boiler operation in cycling mode (Pmax 450 kW / Pmin 90 kW) for 1 month.
- 4 siloxane concentrations tested.
- Constant monitoring of ionization probe signal, heat losses, pollutant emissions.
- Silica deposition observation after testing + cleaning.

**RESULTS :** silica deposition is observed for 2.5 and 5 mgSi/Nm<sup>3</sup> with impact on burner efficiency. **1 mgSi/Nm<sup>3</sup> did not lead to observable silica deposition.** No significant effect on performances was observed at that concentration

**NEXT :** providing recommendations of safe siloxane level to be used in this kind of appliances.

### Impact of H<sub>2</sub> on CNG vehicle tanks



Fracture Crack Growth Rate of the 34CrNiMo6 sample in different H<sub>2</sub> environments

#### METHODOLOGY :

- Mechanical testing (toughness + crack propagation) on samples of Type I CNG tank steel material : 34CrNiMo6
- Tests in different H<sub>2</sub>% in CH<sub>4</sub> matrix at 260 bar (2, 4 and 6 % H<sub>2</sub>).

**RESULTS :** 34CrNiMo6 steel is suitable for CNG storage with up to 2% H<sub>2</sub> in the gas blend (as stated in UN R110 regulation). When adding H<sub>2</sub> from 0 to 2%, the impact on mechanical properties is indeed clearly observed. However, **an increase from 2% to 4% or 6% H<sub>2</sub> does not seem to impact strongly the material resistance.**

**NEXT :** propose an increase of the accepted H<sub>2</sub> percentage from 2 to 4% in the standards + additional tests on real size tanks.

### Impact of sulfur on mobility (impact on catalysts performance)

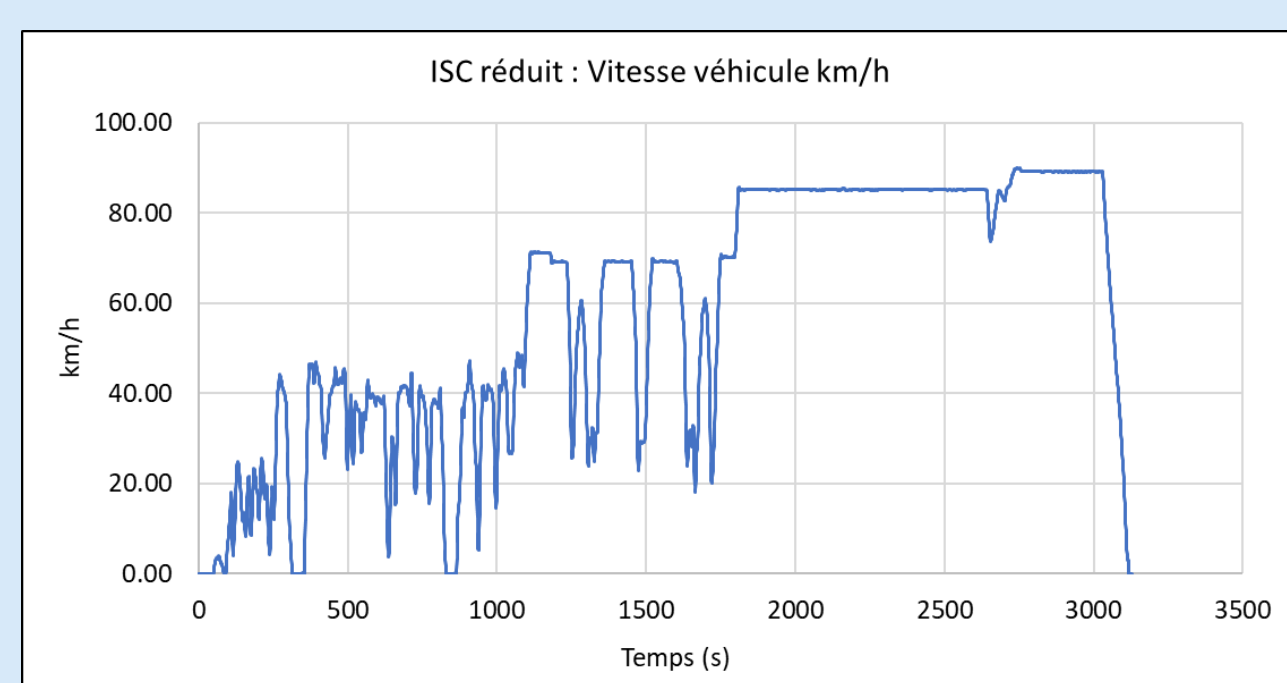


#### OBJECTIVES :

To determine the ability of a three-way catalyst to regenerate after being both thermally aged and poisoned by sulfur

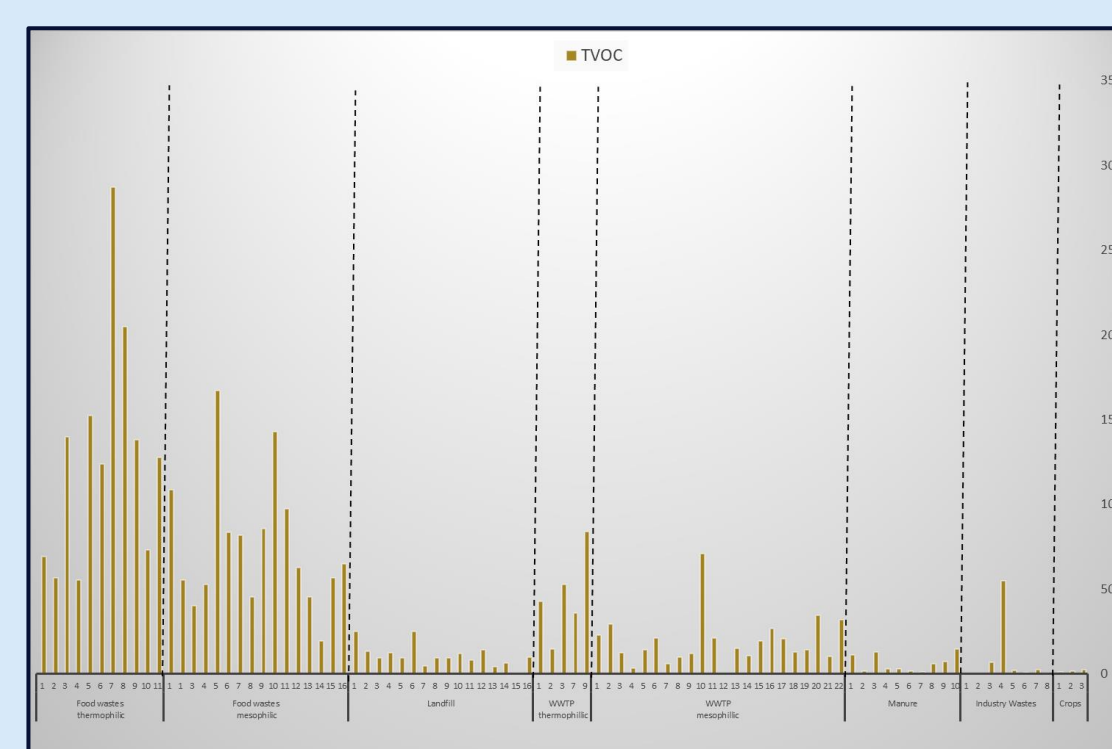
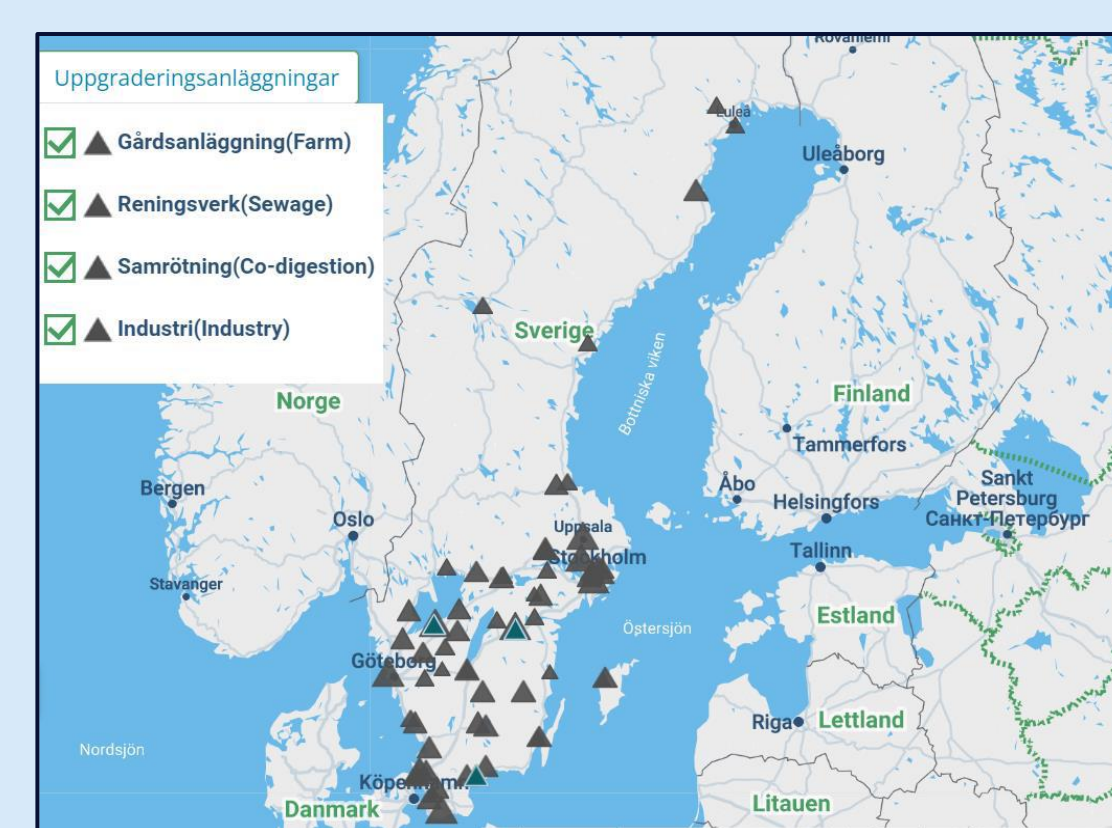
#### METHODOLOGY :

- Catalyst thermal ageing (without SO<sub>2</sub>)
  - One at 800°C during 400h
  - One at 800°C during 800h
- SO<sub>2</sub> poisoning (50 l/h)
  - One at 600°C during 400h
  - One at 600°C during 800h



**NEXT :** tests on test bench dedicated to accommodate a heavy-duty vehicle on which the different catalysts will be installed.

### Biogas and biomethane knowledge



#### METHODOLOGY :

- 70 biogas and 50 biomethane samples
- Analytical method used : chromatography/mass spectrometry (GC-MS).
- For each sample, at least 60 components belonging to the Volatile Organic Compounds reported.
- For the biogas, the database contains information about the substrates (food, industrial, ...) and process (thermophilic or mesophilic...).

#### RESULTS :

- Biogas composition is highly dependent on the feedstock used.
- Some VOCs can clearly be associated with a particular substrate: siloxanes in WWPT, 2-butanone in food wastes with thermophilic process, cyclic hydrocarbons in landfill samples.

## Acknowledgement

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