

## Notes on an Expert workshop on "Burning of natural gas/hydrogen mixtures in DLE gas turbines" 12 October 2011

### Attendees

Dr K Altfeld (E.ON Ruhrgas AG)

Dr A Eroglu, Alstom)

Prof. Dr. M Aigner, Institut für  
Verbrennungstechnik)

Mr D Teichroeb, Enbridge, Canada)

Dr P Nitschke-Kowsky, E.ON Ruhrgas AG)

Mr D Potter, E.ON Generation

Ms B Parrag, European Turbine Network

Mr A Dijks, KEMA

Ms D Niu, DVGW

Dr U Orth, MAN Diesel & Turbo

Mr H de Laat, Kiwa

Mr G Bauduin, GE Infrastructure

Dr J Larfeldt, Siemens

Dr C Brunhuber, Siemens

Mr M Zelinger, EUTurbines

Mr F Böger, EUTurbines

Mr D Pinchbeck, GERG

Mr F Linder, E.ON Innovation Centre Gas

### The Meeting

The meeting began with short introductions to their organisations from the Secretaries of GERG and EUTurbines, Mr Pinchbeck and Mr Zelinger, respectively.

Dr Altfeld introduced the natural gas system and the potential for inter-linkage with the electricity grid. He went on to explain the significant advantages that could be gained by using the gas grid as a storage option at times of over-production of renewable electricity and the effect this could have on load balancing.

Dr Eroglu explained that currently 1 to 5% H<sub>2</sub> is feasible in gas turbines, but there are growing requests to increase H<sub>2</sub> content up to 20% or higher. There were potential problems associated with higher levels of H<sub>2</sub>, such as higher NO<sub>x</sub> emissions and a flashback risk. He stressed that additional development would be needed on combustion hardware as well as for fuel and control systems. In addition clear information from gas companies was vital with regard to intended H<sub>2</sub> levels, the possible fluctuation range of H<sub>2</sub> concentrations and the rate at which these would change.

Prof. Aigner reinforced Dr Eroglu's concerns, but appeared quite confident that with additional research, adapted gas turbines could deal with higher amounts of H<sub>2</sub>. He stressed that there is a need for more research and demonstration of combustion technologies adopted for H<sub>2</sub>.

Mr Teichroeb's presentation on activities in N America was very relevant, particularly the potential for large scale electrolysis and H<sub>2</sub> storage. There was some interest in collaborating in the next stage R&D activities.

Dr. Nitschke-Kowsky presented results of some theoretical considerations regarding the addition of H<sub>2</sub> to natural gas and experimental results on fully premixed household burners. Despite a range of anticipated problems, it was clear that, for admixtures up to 10% H<sub>2</sub>, the effects were negligible both from a theoretical standpoint and in practice.

After some considerable discussion it was agreed that turbines would probably be able, with modification, to operate successfully<sup>1</sup> with >5% H<sub>2</sub>, but there was work to be done.

It was agreed that there could be scope for setting up a collaborative project to address the related issues.

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<sup>1</sup> Post-meeting it was confirmed that "Siemens industrial gas turbines, i.e. the smaller range up to nearly 50 MW, with DLE combustion systems can operate on gas with up to 10% H<sub>2</sub> already today".